

Work Order ID 66198

Monday, February 07, 2011 12:34:17 PM



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Item ID: D2493

Revision ID:

Item Name: Patient Stop Assembly

Start Date: 2/7/2011 Start Qty: 1.00

Required Date: 2/8/2011 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: *[Signature]*

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Cust Item ID:

Customer:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2493

Rev B

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D2493.

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

[Signature] 2/11/02/07 ①

⑩

[Signature]

[Signature] ①

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Item ID: D2493

Accept

Revision ID:

Item Name: Patient Stop Assembly

Setup Start

Stop

Start Date: 2/7/2011 Start Qty: 1.00

Required Date: 2/8/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/02/08 *[Signature]*
mf
11-02-07

Picklist Print

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Work Order ID: 66198

Parent Item: D2493

Parent Item Name: Patient Stop Assembly

Start Date: 2/7/2011

Required Date: 2/8/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP C1103.01.17 Reformat; Incorporated D2492 KJ/RF IPP Rev:D
10.09.24 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2492

Manufactured

No

100

Each

2.0000

1

1



Patient Stop

Location

Loc Qty

Loc Code

ST225

B S S S S 1 2

2

-54712

2

D2444

Manufactured

No

100

Each

14.0000

2

2



Pip Pin Assembly

Location

Loc Qty

Loc Code

ST014

14

57766

3

60154

1

65326

10

MS27039-1-07

Purchased

No

100

Each

182.0000

2

2



Screw

Location

Loc Qty

Loc Code

ST291

182

18106

182



SB 11/02/07

①



ES 11/02/07



ES 11/02/07

2

Picklist Print

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Work Order ID: 66198

Parent Item: D2493

Parent Item Name: Patient Stop Assembly



Start Date: 2/7/2011

Required Date: 2/8/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

100

Each

2,922.000

2

2



Washer



GS 11/02/07

2

Location

Loc Qty

Loc Code

ST298

2922

116007

293

116025

29

116583

2600

MS21042L3

Purchased

No

100

Each

2,881.000

2

2



Nut



GS 11/02/07

2

Location

Loc Qty

Loc Code

ST300

2881

114784

9

115835

372

116391

900

116540

800

116549

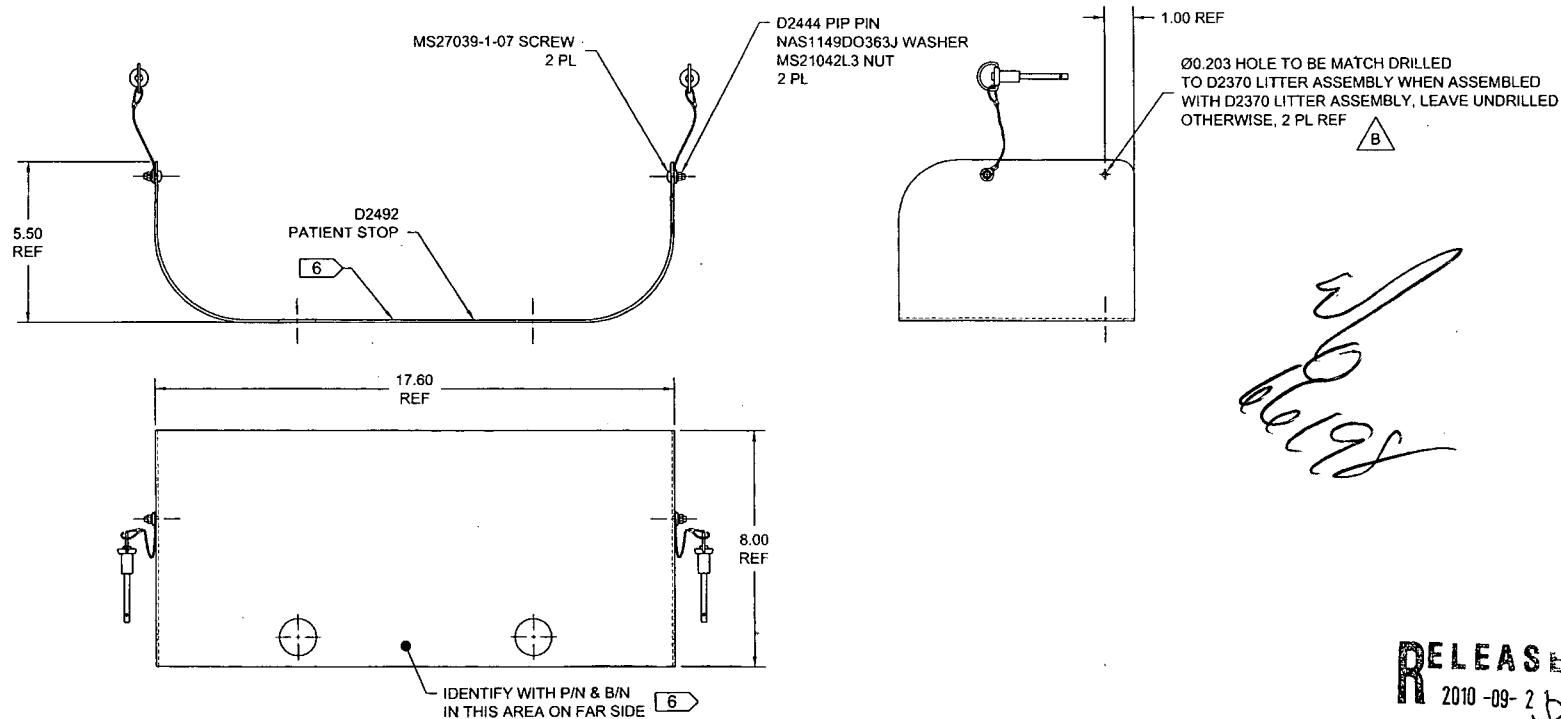
800

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Shop Packet Print

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ITEM	QTY	PART NUMBER	DESCRIPTION
1	X	D2493	PATIENT STOP ASSEMBLY
2	1	D2492	PATIENT STOP
3	2	D2444	PIP PIN
4	2	MS27039-1-07	SCREW
5	2	NAS1149DO363J	WASHER (OR AN960JD10)
6	2	MS21042L3	NUT (OR MS21042-3)



D2493 PATIENT STOP ASSEMBLY

NOTES:

- 1) MATERIAL: SEE PARTS LIST
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: P/N "D2493" AND B/N PER DART QSI 044 6.1 (FINE POINT PERMANENT INK MARKER)
- 7) WEIGHT: 1.7 lbs

RELEASED
2010-09-25

B	REDRAW, HOLE NOW DRILLED (D2-1, NCR10-062)	CP	10.08.10
A	NEW ISSUE	BW	95.10.24
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JP		
CHECKED	JP		
MFG. APPR.	JP		
APPROVED	JP		
DE APPR.	JP	PATIENT STOP ASSEMBLY	
DATE	10.08.10	<small>COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	